

**JOINT TOWN/VILLAGE OF NEW GLARUS**  
**EXTRATERRITORIAL ZONING COMMITTEE MEETING**  
**FEBRUARY 19, 2024, 5:00 PM**  
**AGENDA**

NOTICE IS HEREBY GIVEN that members of the Town of New Glarus Board, County of Green, will conduct a meeting for the transaction of business as is by law required permitted at such meeting as follows:

LOCATION: Village Hall Board Room  
319 2<sup>nd</sup> Street  
New Glarus, WI 53574

1. Call to Order
2. Approval of Agenda
3. Public Comments
4. Approval of 8/22/2023 Minutes
5. Discussion and Potential Recommendation on the Application for Land Division by Certified Survey Map (CSM), N8250 Marty Road
6. Public Hearing on the Talarczyk Preliminary Plat, Kubly Road, Parcels 2302401750000, 2302401750100, 2302401750200
7. Discussion and Potential Recommendation on the Talarczyk Preliminary Plat, Kubly Road, Parcels 2302401750000, 2302401750100, 2302401750200
8. Adjourn

POSTED:2.18.2024

Town Hall  
Town Garage  
New Glarus Post Office  
<https://townofnewglarus.com/agendas-minutes/>

Chris Narveson  
Town Board Chair

John Wright  
Clerk-Treasurer

PEOPLE REQUIRING ADDITIONAL INFORMATIONAL SERVICES TO PARTICIPATE IN A PUBLIC MEETING MAY CONTACT THE VILLAGE CLERK FOR ASSISTANCE AT 608-527-2510.